



ILLUMINATION



The results reported herein have been performed in accordance with the terms of accreditation under the Singapore Accreditation Council (SAC).

A handwritten signature in black ink that reads "Mark J. Spencer".

Mark Spencer
Quality and Reliability Engineer

Lumileds

IESNA LM-80 Test Report

1. Description of LED light sources tested

LUXEON 5050 with nominal CCT of 3000K (L150-3080502400000).

2. Package Pictures



Figure 1. Picture of the LUXEON 5050.

3a. Projected L_{70} extrapolations per IESNA TM-21-11

If = 200mA	
Ts = 105°C	68,763
Ts = 85°C	92,180
Ts = 55°C	124,709

3b. Reported L_{70} extrapolations per IESNA TM-21-11

If = 200mA	
Ts = 105°C	68,763
Ts = 85°C	> 72,000
Ts = 55°C	> 72,000

4. Applicable LUXEON® Series part number(s)

This Test Report applies to the following LUXEON part numbers*:

Product Family	Part Number	Nominal CCT
LUXEON 5050	L150-2790500600000	2700K
LUXEON 5050	L150-2780500600000	2700K
LUXEON 5050	L150-2770500600000	2700K
LUXEON 5050	L150-2780502400000	2700K
LUXEON 5050	L150-2790502400000	2700K
LUXEON 5050	L150-3090500600000	3000K
LUXEON 5050	L150-3080500600000	3000K
LUXEON 5050	L150-3070500600000	3000K
LUXEON 5050	L150-3070502400000	3000K
LUXEON 5050	L150-3080502400000	3000K
LUXEON 5050	L150-3090502400000	3000K
LUXEON 5050	L150-3590500600000	3500K
LUXEON 5050	L150-3580500600000	3500K
LUXEON 5050	L150-4070500600000	4000K
LUXEON 5050	L150-4090500600000	4000K
LUXEON 5050	L150-4080500600000	4000K
LUXEON 5050	L150-4070502400000	4000K
LUXEON 5050	L150-4080502400000	4000K
LUXEON 5050	L150-4090502400000	4000K
LUXEON 5050	L150-5070500600000	5000K
LUXEON 5050	L150-5080500600000	5000K
LUXEON 5050	L150-5070502400000	5000K
LUXEON 5050	L150-5080502400000	5000K
LUXEON 5050	L150-5770500600000	5700K
LUXEON 5050	L150-5770502400000	5700K
LUXEON 5050	L150-6580500600000	6500K
LUXEON 5050	L150-6570500600000	6500K

Please note that all LUXEON 5050 6V (partnumbers L150-AABB500600000 where AA designates CCT and BB designates CRI) have a different equivalent current and voltage to the LUXEON 5050 24V part tested. An equivalent drive current I_f' for LUXEON 5050 6V parts can be determined as follows: $I_f' = I_f * 4$. The equivalent forward voltage would be quarter the voltage ($V_f/4$) of the LUXEON 5050 24V part tested.

5. Number of LED light sources tested

22 units per test.

6. Dates Tests Started

2015/20/04.

7. Date Report First Issued

2016/09/21.

8. Mechanical Drawing

For detailed mechanical drawings, please see the LUXEON 5050 datasheet.

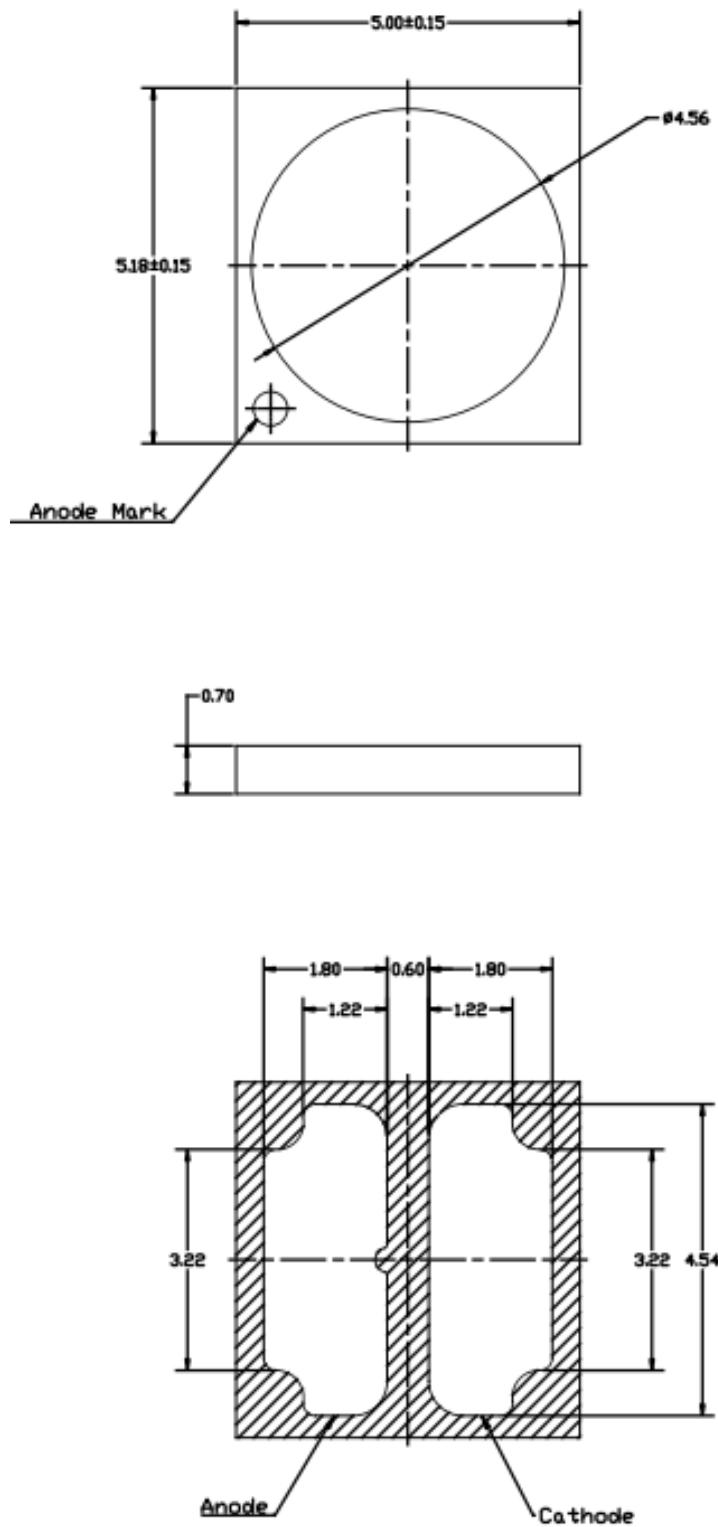


Figure 2. Mechanical drawings for the LUXEON 5050 (all dimensions in millimeters).

9. T_s Measurement Point

The circular pad in the bottom side of LUXEON 5050 corresponds to the recommended temperature measurement point T_s , see Figure 3.

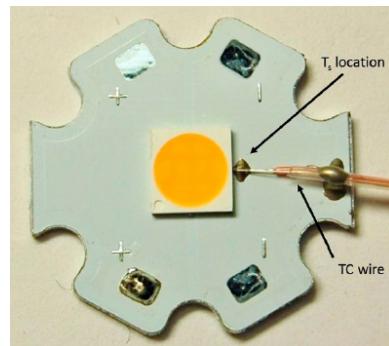


Figure 3. The recommended T_s point is seen above.

For further information on measuring the in-situ T_s , please see LUXEON 5050 Application Brief.

10. Description of auxiliary equipment

Reliability stress boards are mounted in a thermal chamber which provides liquid N₂ cooling and has a controlled air temperature.

11. Operating Cycle

LUXEON 5050 LEDs are driven with a constant direct current (DC).

12. Ambient conditions including airflow, temperature, and relative humidity

Case temperature (T_s): controlled to within -2°C

Surrounding air temperature: controlled to within -5°C of T_s

Humidity: < 65 RH, No forced air flow.

13. Case and ambient temperatures

See Section 3.

14. Drive current of the LED light source during lumen maintenance test

See tables.

15. Initial luminous flux and forward voltage at photometric measurement current

See tables.

16. Lumen maintenance for data for each individual light source along with median value, standard deviation, minimum and maximum lumen maintenance value for all of the light sources

See tables.

17. Observation of LED light source failures including the failure conditions and time of failure

No failures observed.

18. LED light source monitoring interval

Units were tested at 0 and every 1000 hours thereafter.

19. Photometric measurement uncertainty

Long-term measurement uncertainty is based on reproducibility tests done over a period of one year, calculated to $k = 2$ coverage (i.e. 95% coverage)

Uncertainty of light output is $U=1.59\%$. Uncertainty of correlated color temperature is $U=21K$.

20. Chromaticity shift reported over the measurement time

See tables.

21. Sampling Method/Sample size

LED samples for IESNA LM-80 testing consist of units built from a minimum of three manufacturing lots with each manufacturing lot built from different wafer lots built on non-consecutive days. These manufacturing lots are picked to represent a wide parametric distribution. Each Sample is soldered to all of the reliability stress boards for a given set of IESNA LM-80 tests.

LED sample size is indicated in Section 5 of this report.

22. ISO 17025-2005 Accreditation

Certificate for IESNA LM-80-08 with SAC-SINGLAS Certificate Number: LA-2016-0634-E.

Notes

Data is for reference only and is not an endorsement to exceed the datasheet operating conditions. The tests in this report were subcontracted to an external laboratory (RSZ170228502-10).

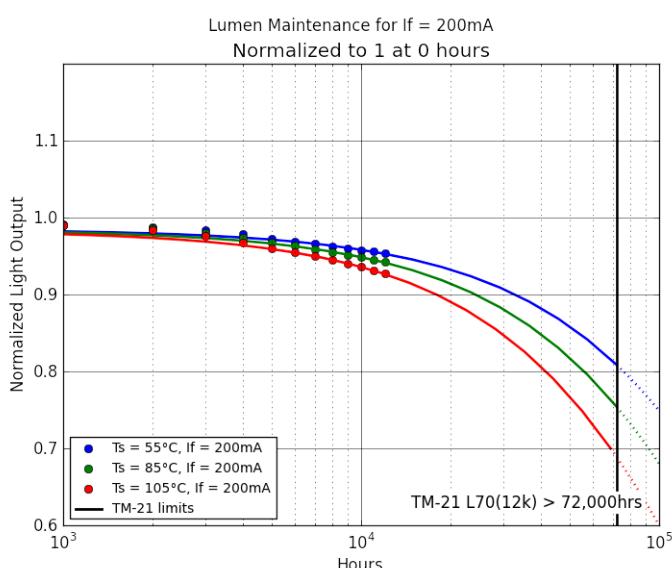
The TM-21 extrapolations are based on the IESNA TM-21-11 technical memorandum. The TM-21 lumen maintenance model is based on the flux data normalized to 1 at 0 hours and the use of an exponential model for flux (time):

$$\text{Flux}(\text{time}) = B \exp[-\alpha \cdot \text{time}], \text{ where normally } B \approx 1, \text{ and } \alpha > 0.$$

An L70 extrapolation less than 0 means that the model predicts an increasing flux output with time, i.e. $\alpha < 0$ (see graphs). Generally, this means that additional test time is needed to determine the long-term lumen maintenance behavior.

Normalized Flux Statistics for $I_f = 200\text{mA}$

	0hrs	1000hrs	2000hrs	3000hrs	4000hrs	5000hrs	6000hrs	7000hrs	8000hrs	9000hrs	10000hrs	11000hrs	12000hrs	alpha	B	L70	
	median =	1.000	0.990	0.984	0.977	0.967	0.960	0.953	0.949	0.945	0.940	0.937	0.931	0.928			
Ts=Tair=105°C	average =	1.000	0.990	0.983	0.976	0.967	0.960	0.955	0.950	0.945	0.940	0.936	0.931	0.927	4.9404e-06	0.9832	68,763
	st dev =	0.000	0.002	0.003	0.003	0.004	0.005	0.005	0.005	0.005	0.005	0.006	0.006	0.006	0.006	TM-21 L70(12k) = 68,763hrs	
	min =	1.000	0.985	0.976	0.968	0.959	0.949	0.945	0.940	0.934	0.931	0.927	0.921	0.917			
	max =	1.000	0.994	0.987	0.982	0.974	0.972	0.968	0.965	0.959	0.952	0.949	0.943	0.939			
	median =	1.000	0.989	0.985	0.981	0.974	0.967	0.964	0.960	0.957	0.954	0.951	0.947	0.944			
Ts=Tair=85°C	average =	1.000	0.990	0.986	0.981	0.973	0.967	0.963	0.959	0.955	0.951	0.948	0.945	0.942	3.6972e-06	0.9843	92,180
	st dev =	0.000	0.003	0.003	0.004	0.005	0.006	0.007	0.007	0.007	0.008	0.008	0.008	0.008	0.008	TM-21 L70(12k) > 72,000hrs	
	min =	1.000	0.986	0.979	0.973	0.965	0.957	0.951	0.947	0.943	0.939	0.936	0.933	0.930			
	max =	1.000	0.998	0.993	0.992	0.985	0.980	0.976	0.971	0.967	0.964	0.961	0.959	0.957			
	median =	1.000	0.992	0.988	0.984	0.978	0.972	0.969	0.966	0.964	0.960	0.958	0.956	0.954			
Ts=Tair=55°C	average =	1.000	0.992	0.988	0.984	0.979	0.973	0.969	0.966	0.963	0.960	0.958	0.956	0.953	2.7367e-06	0.9847	124,709
	st dev =	0.000	0.002	0.003	0.003	0.005	0.005	0.004	0.005	0.005	0.005	0.005	0.005	0.005	0.005	TM-21 L70(12k) > 72,000hrs	
	min =	1.000	0.988	0.982	0.978	0.968	0.963	0.961	0.957	0.954	0.950	0.949	0.946	0.943			
	max =	1.000	0.998	0.993	0.991	0.988	0.981	0.977	0.976	0.972	0.968	0.967	0.965	0.964			



Delta u'v' for I_f = 200mA

	0hrs	1000hrs	2000hrs	3000hrs	4000hrs	5000hrs	6000hrs	7000hrs	8000hrs	9000hrs	10000hrs	11000hrs	12000hrs	
Ts=Tair=105°C	median =	0.0000	0.0007	0.0011	0.0015	0.0021	0.0023	0.0024	0.0024	0.0028	0.0034	0.0037	0.0040	0.0044
	average =	0.0000	0.0007	0.0011	0.0015	0.0020	0.0022	0.0024	0.0026	0.0029	0.0033	0.0037	0.0040	0.0043
	st dev =	0.0000	0.0002	0.0001	0.0004	0.0008	0.0008	0.0009	0.0008	0.0007	0.0004	0.0004	0.0005	0.0005
	min =	0.0000	0.0001	0.0009	0.0004	0.0005	0.0006	0.0011	0.0013	0.0021	0.0027	0.0030	0.0029	0.0035
Ts=Tair=85°C	max =	0.0000	0.0010	0.0013	0.0023	0.0035	0.0035	0.0046	0.0046	0.0047	0.0044	0.0044	0.0049	0.0051
	median =	0.0000	0.0007	0.0012	0.0017	0.0019	0.0023	0.0024	0.0026	0.0029	0.0030	0.0033	0.0036	0.0040
	average =	0.0000	0.0008	0.0012	0.0017	0.0020	0.0022	0.0023	0.0026	0.0028	0.0031	0.0034	0.0037	0.0040
	st dev =	0.0000	0.0003	0.0003	0.0003	0.0006	0.0008	0.0007	0.0008	0.0009	0.0006	0.0005	0.0005	0.0006
Ts=Tair=55°C	min =	0.0000	0.0002	0.0008	0.0014	0.0011	0.0004	0.0008	0.0010	0.0014	0.0017	0.0024	0.0027	0.0032
	max =	0.0000	0.0018	0.0023	0.0026	0.0036	0.0042	0.0037	0.0041	0.0049	0.0047	0.0047	0.0052	0.0054
	median =	0.0000	0.0007	0.0010	0.0012	0.0014	0.0017	0.0020	0.0022	0.0026	0.0030	0.0030	0.0033	0.0037
	average =	0.0000	0.0007	0.0010	0.0011	0.0015	0.0017	0.0020	0.0021	0.0025	0.0028	0.0030	0.0033	0.0036
	st dev =	0.0000	0.0002	0.0003	0.0003	0.0005	0.0006	0.0005	0.0005	0.0005	0.0005	0.0003	0.0004	0.0004
	min =	0.0000	0.0002	0.0003	0.0004	0.0006	0.0005	0.0011	0.0012	0.0013	0.0015	0.0024	0.0026	0.0027
	max =	0.0000	0.0011	0.0016	0.0017	0.0022	0.0030	0.0029	0.0030	0.0033	0.0034	0.0036	0.0039	0.0043

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Company Information

Lumileds is a leading provider of power LEDs for everyday lighting applications. The company's records for light output, efficacy and thermal management are direct results of the ongoing commitment to advancing solid-state lighting technology and enabling lighting solutions that are more environmentally friendly, help reduce CO₂ emissions and reduce the need for power plant expansion. Lumileds LUXEON LEDs are enabling never before possible applications in outdoor lighting, shop lighting, home lighting, digital imaging, display and automotive lighting.

Lumileds is a fully integrated supplier, producing core LED material in all three base colors, (red, green, blue) and white. Lumileds has R & D centers in San Jose, California and in the Netherlands, and production capabilities in San Jose, Singapore and Penang, Malaysia. Founded in 1999, Lumileds is the high flux LED technology leader and is dedicated to bridging the gap between solid-state technology and the lighting world. More information about the company's LUXEON LED products and solid-state lighting technologies can be found at www.lumileds.com.

Appendix: Additional Projected Extrapolations per IESNA TM-21-11

Projected L₇₅ extrapolations per IESNA TM-21-11

If = 200mA	
T _s = 105°C	54,798
T _s = 85°C	73,519
T _s = 55°C	99,499

Projected L₈₀ extrapolations per IESNA TM-21-11

If = 200mA	
T _s = 105°C	41,735
T _s = 85°C	56,063
T _s = 55°C	75,916

Projected L₈₅ extrapolations per IESNA TM-21-11

If = 200mA	
T _s = 105°C	29,464
T _s = 85°C	39,665
T _s = 55°C	53,763

Projected L₉₀ extrapolations per IESNA TM-21-11

If = 200mA	
T _s = 105°C	17,894
T _s = 85°C	24,205
T _s = 55°C	32,877

Projected L₉₅ extrapolations per IESNA TM-21-11

If = 200mA	
T _s = 105°C	6,993
T _s = 85°C	9,436
T _s = 55°C	13,121

Projected L₁₀₀ extrapolations per IESNA TM-21-11

If = 200mA	
T _s = 105°C	0
T _s = 85°C	0
T _s = 55°C	0